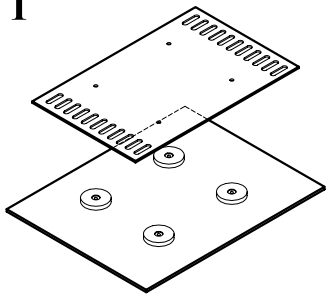


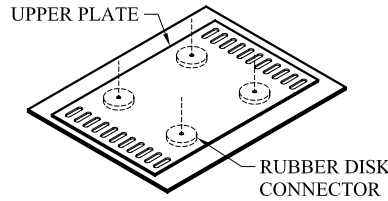
FC4 and FC6 CONNECTOR KITS

1



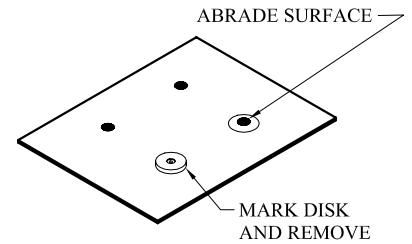
Lay out rubber disks on flat solid surface on bottom of equipment. Use at least three disks. Place upper plate on rubber disks. Align plate with front and sides of equipment.

2



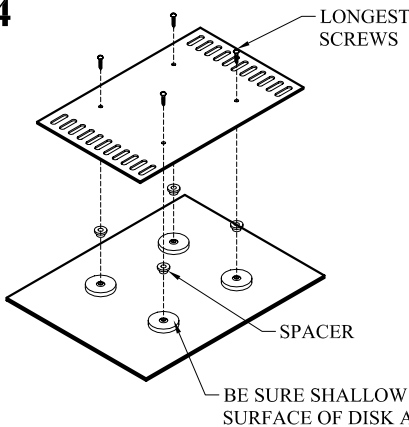
Use a pencil tip to position centers of rubber disks under holes in plate. Mark locations of centers of rubber disks on plate.

3



Carefully remove plate and mark location of rubber disks on bottom of equipment. Remove rubber disks. Abrade marked locations with sandpaper disk (provided).

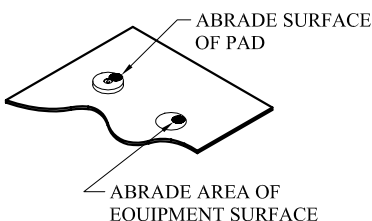
4



Check rubber disks. One side of the disk will show four small indentions in the rubber. (Abrade the opposite, smoother side with sandpaper disk.) Place plastic spacers on the indentions side of the disks. Insert the 3/4" screws through the marked slots in the plate and the spacers, and screw them into the rubber disks. (Be sure the threads of the screws do not extend through the bottom of the rubber disks.) Spacers should be loose enough to allow full contact with the equipment surface.

NOTE: Allow Permabond to set for at least 15 minutes

5



Clean abraded areas of equipment surface with one of the alcohol pads provided. Clean abraded surfaces of rubber disks with the second alcohol pad (provided). NOTE: Do not use the same alcohol pad for both.

6 CAUTION: Read

statement of precautions on tube before proceeding.

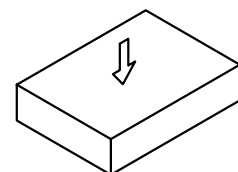


Unscrew applicator tip from Permabond tube. Remove collar from neck of tube. Screw applicator tip back onto tube to puncture metal membrane in tube neck. Remove cover from applicator tip. Place eight drops of Permabond adhesive (Equally spaced) on each disk and using tip, smooth adhesive to cover as much rubber surface area as possible.

NOTE: For best adhesion results, Disks and Equipment surface should be mated and pressed within one minute of adhesive application.

7

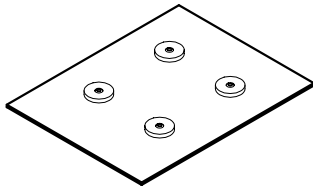
Turn upper plate over. Position screw heads within marked locations on upper plate. Align front and sides of plate with flat surface of equipment and lower into position.



Place something heavy on upper plate to press rubber disks against equipment surface.

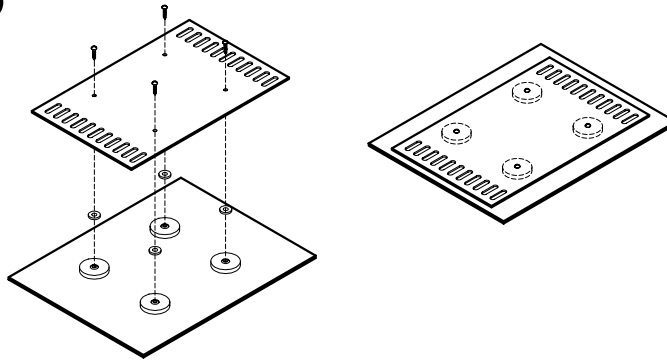
FC4 and FC6 CONNECTOR KITS

8



After fifteen (15) minutes, remove the weight from the plate. Remove the screws from the rubber disks and discard the spacers.

9



Align upper plate on equipment surface. Check for gaps between rubber disks and upper plate. If necessary, place one or more washers on the rubber disks to eliminate any gaps between the two. When gaps are eliminated, attach upper plate to rubber disks using screws from kit which will not bottom on equipment surface.

10 IMPORTANT ! Have You:

- 1: Discarded spacers ?
- 2: Used Proper Length Screws From Kit (Screws should not protrude through bottom of rubber disks or bottom out on surface of equipment.) ?
- 3: Have you read the precautionary statement on the PERMABOND tube ?

NOTE: For best results, allow adhesive to set for twenty-four hours.

BILL of MATERIALS for FC KITS

PART NO.	ITEM DESCRIPTION	FC4 KIT QTY.	FC6 KIT QTY.
CONNECTOR KIT INCLUDES:			
0610320025	SCREW, 1/4-20 x 1/4" lg. TRUSS HD.	4 ea.	6 ea.
0610320375	SCREW, 1/4-20 x 3/8" lg. TRUSS HD.	4 ea.	6 ea.
0610320625	SCREW, 1/4-20 x 5/8" lg. TRUSS HD.	4 ea.	6 ea.
0610320075	SCREW, 1/4-20 x 3/4" lg. TRUSS HD.	4 ea.	6 ea.
0630110025	WASHER, FLAT 1/4"	24 ea.	32 ea.
0910646000	SPACER BUSHING, RUBBER	4 ea.	6 ea.
0477040009	FEMALE RUBBER CONNECTOR	4 ea.	6 ea.
PREPARATION / GLUE KIT INCLUDES :			
0901100910	PERMABOND, .10 oz. TUBE	1 ea.	2 ea.
0671010000	DISK, SANDING 1"	1 ea.	2 ea.
0671090730	PAD, ALCOHOL WIPE, MEDIUM	2 ea.	4 ea.

TOOLS REQUIRED : Screwdriver
 Safety Goggles and protective gloves (Suggested while using adhesive)
 Pencil